

# CLAMPCOLLAR SCREW TORQUE TABLE

Whittet-Higgins Company Recommended Cap Screw Torques

Metric Screw Size	Style	Torque (Inch-Pounds)	Torque (Newton-metre)
M3	Low Head	17	1.9
M4	Low Head	24	2.7
M5	Low Head	50	5.6
M6	Low Head	90	10.1
M8	Full Head	260	29.4
M10	Full Head	500	56.5

Unified National Screw Size	Torque (Inch-Pounds)
4-40	14
6-32	25
10-32	60
1/4-28	150
5/16-24	260
3/8-24	500

Reduce Stainless Steel Cap Screw torque by 30%